

Work Order ID 64038

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Item ID: D412-760-111

Accept

Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 11/23/10 Start Qty: 5.00

Required Date: 11/30/10 Req'd Qty: 5.00

Reference: ECN10-646

Approvals: Process Plan: *W*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-760

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-111

0.00

CHG002
CHG001

S 10/11/25

110

Pick Kit

0.00



Packaging

Packaging

Memo

PULL FROM STOCK:
3 X D412-760-111 B61092
2 X D412-760-111 B61977

REMOVE 10EA X D3942-3 REV.A
SCRAP/DESTROY
REPLACE WITH
10EA X D3942-3 REV.B B
PER ECN10-646

sl

61301
61169

30x
20x

sl

10/11/25

sl

\$0

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Item ID: D412-760-111

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 11/23/10 Start Qty: 5.00



Cust Item ID:

Required Date: 11/30/10 Req'd Qty: 5.00

Customer:

Reference: ECN10-646

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

Scrubber



QC

Quality Control

Memo
CHG 002

0.00



130

0.00



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-760-011
USING NEW B/N
NEW LABELS REQ'D
Location: 115
PPP Rev: 0

0.00

11/25

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/11/26

mf
10-11-26

Picklist Print

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Work Order ID: 64038

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector



Start Date: 11/23/10

Required Date: 11/30/10

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3942-3		Manufactured	No		10/11/25		Each	0.0000	10	50			
Clip													
D412-760-111		Manufactured	No				Each	0.0000		5			
Aft Cabin Wall and Pylon Protector													

B61037 SP
B61092 (34)
B61977 2x SP
10/11/25

List Lots

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Criteria : Item ID: d412-760-111 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D412-760-111 Aft Cabin Wall and Pylon Protector	Main Warehouse FG114	61092	11/04/10	3.0000		QC21	CHG001	
	Main Warehouse FG114	61977	9/27/10	2.0000		QC21	CHG001	
Total:				5.0000				

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02

RECEIVED
MILITARY

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 10.11.19	Job No.: P00279	ADR Yes/No: Y	ADR Date: 10.11.19	ECN #: 10- 646
Product No.: D412-760		Created By: HS	Approved By: HS	
Product Name: Interior Protector Kit		Checked By: HS	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB/DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Customer Feedback indicated that the D3942-3 clip was too short

Documents Affected:

D3942 Rev. B
MDL-D412-760 Rev. J

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	HS	MDL-D412-760 Rev. J	HS 10.11.19
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		
11	Update Blue/Pink/DSI Folder and Electronic Files	N	KJ		10.11.23
12	Update Approved/Preliminary PDF Files	Y	KJ		10.11.23
13	Update Document Record (DR)	Y	KJ	Rev. D	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D412-760-111/-113 now at CHG 002 I	10.11.23
19	Create / Update PPP's	Y	KJ		10.11.23
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ	Add ADR	10.11.23
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.11.23
23					
24					

Description / Action:

- Scrap all D3942-3 Rev. A in stock
- Replace all D3942-3 Rev. A in D412-760-111/-113 in stock with D3942-3 Rev. B

-111 - 5stk
-113 - 4stk
-921 - 8stk

D3942-3 2440 89stk

ECN Verified & Complete: _____

Date: _____

REFERENCE ONLY